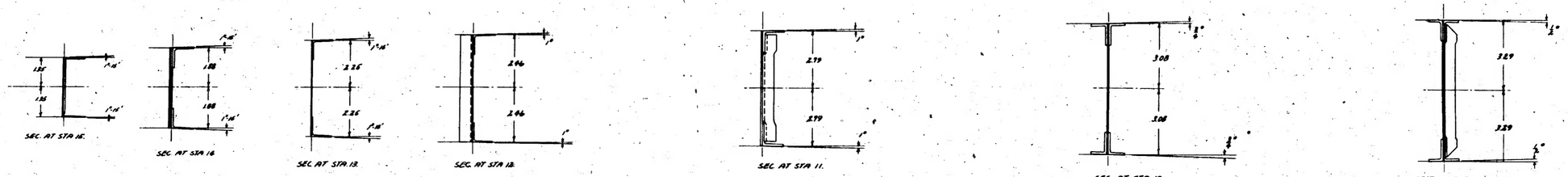
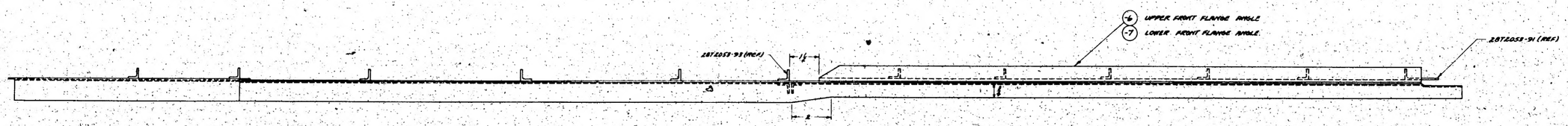
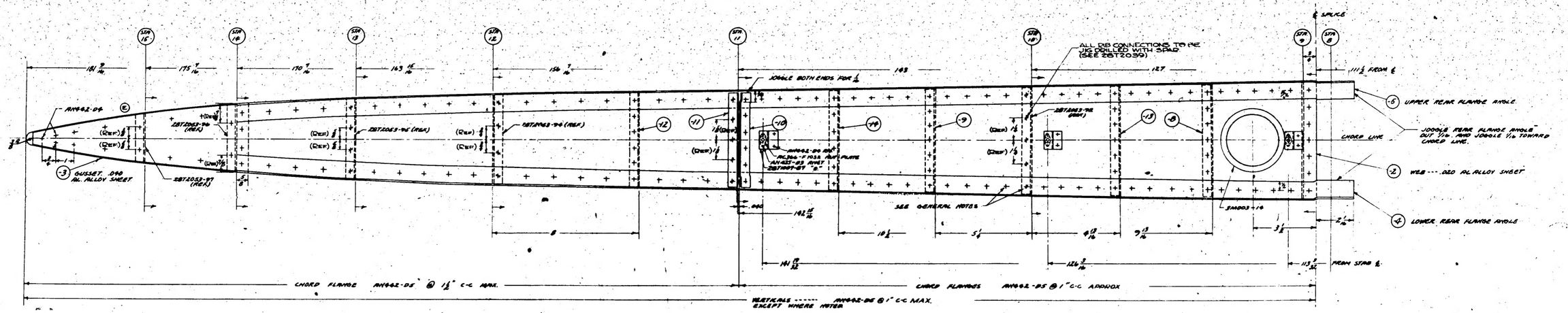

SEC. AT STA 16.
SEC. AT STA 14
SEC. AT STA 13.
SEC. AT STA 12.
SEC. AT STA 11.
SEC. AT STA. 10.
SECTION THRU SPLICE LOOKING OUTBOARD.


-6 UPPER FRONT FLANGE ANGLE
-7 LOWER FRONT FLANGE ANGLE.
28T2053-93 (REF.)
28T2053-91 (REF.)


STA 16
STA 14
STA 13
STA 12
STA 11
STA 10
STA 9
STA 8
℄ SPLICE
ALL DB CONNECTIONS TO BE JIG DRILLED WITH SPALD (SEE 28T2039)
JOGGLE BOTH ENDS FOR 1/16
-5 UPPER REAR FLANGE ANGLE
JOGGLE REAR FLANGE ANGLE OUT 1/16 AND JOGGLE 1/16 TOWARD CHORD LINE.
CHORD LINE
-2 WEB ---- .020 AL ALLOY SHEET
-4 LOWER REAR FLANGE ANGLE
-3 GUSSET .040 AL ALLOY SHEET
SEE GENERAL NOTES
MEAN STAB ℄
CHORD FLANGE AN442-05 @ 1½" C-C MAX.
CHORD FLANGES AN442-05 @ 1" C-C APPROX
VERTICALS ------ AN442-06 @ 1" C-C MAX. EXCEPT WHERE NOTED

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